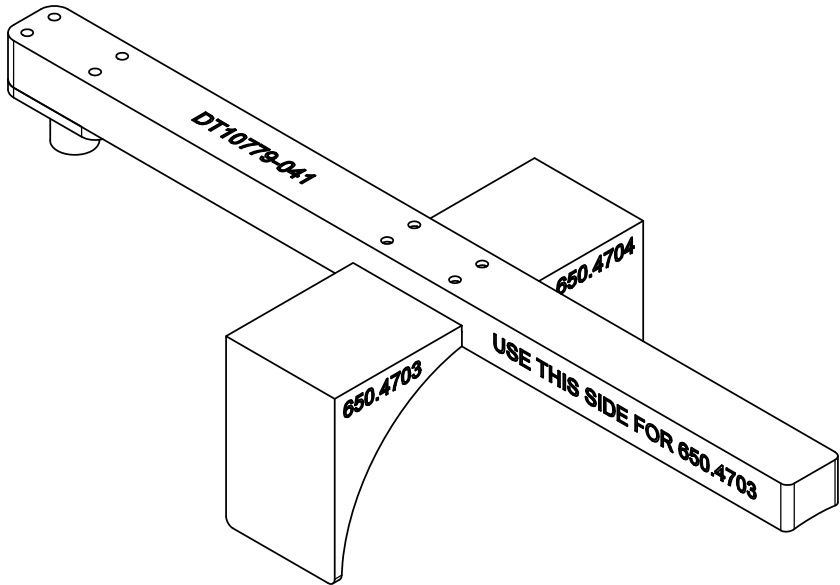
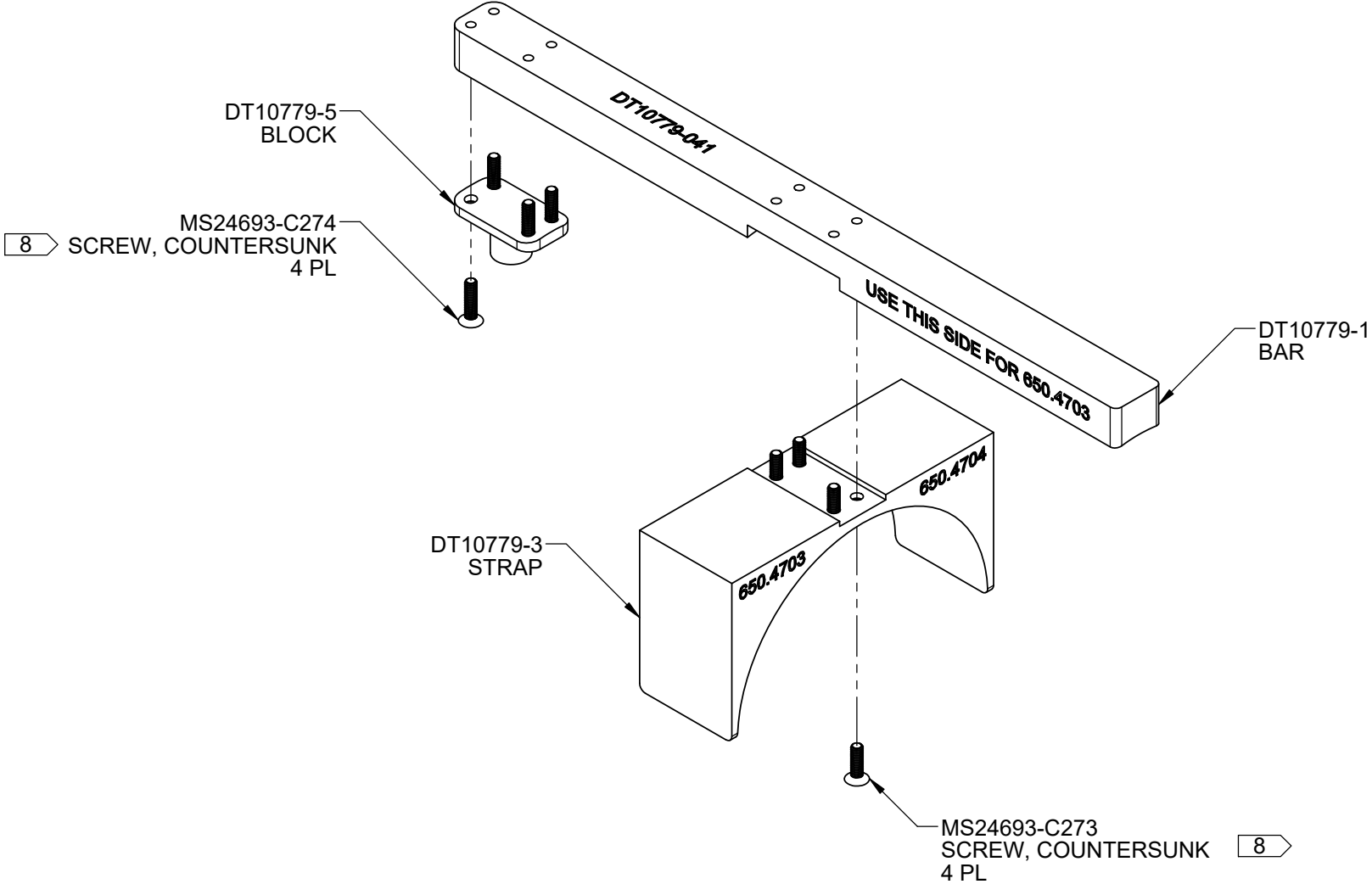


QTY -041	P/N	DESCRIPTION
X	DT10779-041	DECAL INSTALLATION TOOL
1	DT10779-1	BAR
1	DT10779-3	STRAP
1	DT10779-5	BLOCK
4	MS24693-C273	SCREW, COUNTERSUNK
4	MS24693-C274	SCREW, COUNTERSUNK



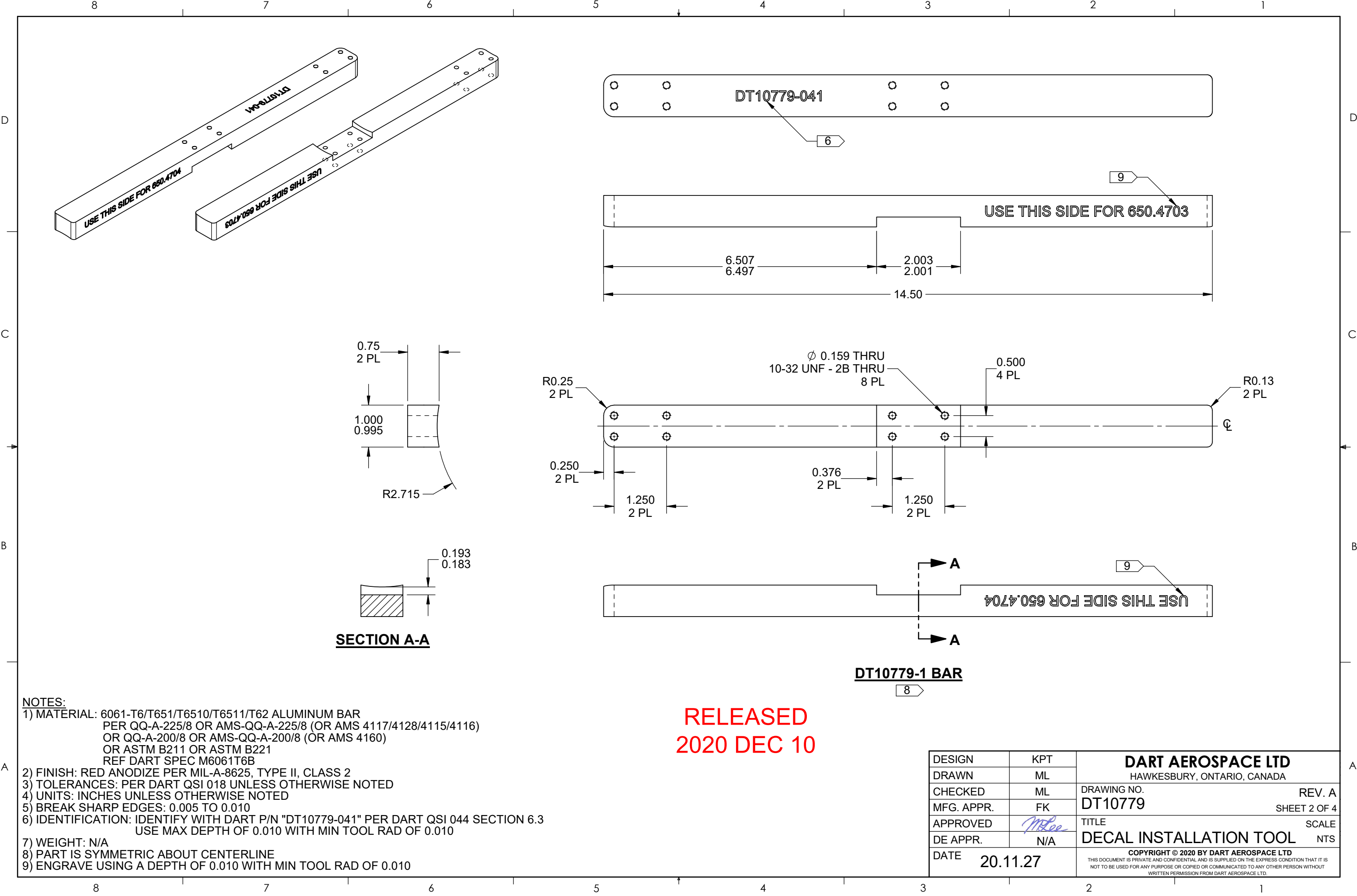
DT10779-041 DECAL INSTALLATION TOOL



RELEASED
2020 DEC 10

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 005
 - 7) WEIGHT: N/A
 - 8) TORQUE MS24693-C273 AND MS24693-C274 COUNTERSUNK SCREWS TO 20-25 IN-LBS

A	NEW ISSUE	KPT	20.11.27
REV.	DESCRIPTION		BY DATE
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	ML	DRAWING NO. REV. A DT10779 SHEET 1 OF 4	
MFG. APPR.	FK		
APPROVED	<i>M. Lee</i>	TITLE SCALE DECAL INSTALLATION TOOL NTS	
DE APPR.	N/A		
DATE	20.11.27	COPYRIGHT © 2020 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
- 2) FINISH: RED ANODIZE PER MIL-A-8625, TYPE II, CLASS 2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "DT10779-041" PER DART QSI 044 SECTION 6.3
USE MAX DEPTH OF 0.010 WITH MIN TOOL RAD OF 0.010
- 7) WEIGHT: N/A
- 8) PART IS SYMMETRIC ABOUT CENTERLINE
- 9) ENGRAVE USING A DEPTH OF 0.010 WITH MIN TOOL RAD OF 0.010

RELEASED
2020 DEC 10

DT10779-1 BAR

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	ML	DRAWING NO. DT10779	REV. A SHEET 2 OF 4
MFG. APPR.	FK	TITLE DECAL INSTALLATION TOOL	
APPROVED	<i>ML</i>		
DE APPR.	N/A	SCALE NTS	
DATE	20.11.27		
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